

# High Nickel Alloy Round Bar

## Alloy C276

Hastelloy C276

**Specification**

ASTM B574 UNS N10276  
ASME SB574 UNS N10276

Density ▶ 8.89

Is a Ni-Cr-Mo alloy having outstanding durability under reductive and oxidative environment. Has good corrosion resistance at weld heated area, and also shows outstanding resistance to pitting and stress corrosion.

Major Chemical Composition (%)

|      |       |      |    |
|------|-------|------|----|
| Ni   | Cr    | Mo   | Cu |
| 55.0 | 16.0  | 16.0 | -  |
| Fe   | etc   |      |    |
| 6.0  | W 4.0 |      |    |

|                                  |   |     |
|----------------------------------|---|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | 81  |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 41  |
|                                  | Elongation (%)                            | 60  |
|                                  | Hardness (HB)                             | 195 |
|                                  |   |     |

## Alloy 22

Hastelloy C22

**Specification**

ASTM B574 UNS N06022  
ASME SB574 UNS N06022

Density ▶ 8.69

Ni-Cr-Mo alloy containing W(tungsten), and has outstanding resistance to a wide range of corrosion in both reductive and oxidative environments.

Major Chemical Composition (%)

|      |                  |      |    |
|------|------------------|------|----|
| Ni   | Cr               | Mo   | Cu |
| 57.0 | 20.5             | 14.2 | -  |
| Fe   | etc              |      |    |
| 2.3  | W3.2 V0.25 C0.01 |      |    |

|                                  |   |     |
|----------------------------------|---|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | 81  |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 41  |
|                                  | Elongation (%)                            | 57  |
|                                  | Hardness (HB)                             | 197 |
|                                  |   |     |

## Alloy B2

Hastelloy B2

**Specification**

ASTM B335 UNS N10665  
ASME SB335 UNS N10665

Density ▶ 9.24

Has outstanding corrosion resistance to non-oxidative acids, especially to hydrochloric acid because of it being a Ni-Mo alloy containing large amount of Mo.

Major Chemical Composition (%)

|      |               |      |    |
|------|---------------|------|----|
| Ni   | Cr            | Mo   | Cu |
| 69.0 | -             | 28.0 | -  |
| Fe   | etc           |      |    |
| 1.0  | C0.01 Si 0.05 |      |    |

|                                  |   |     |
|----------------------------------|---|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | 91  |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 42  |
|                                  | Elongation (%)                            | 60  |
|                                  | Hardness (HB)                             | 185 |
|                                  |   |     |

## Alloy 20

Carpenter 20Cb3

**Specification**

ASTM B473 UNS N08020  
ASME SB473 UNS N08020

Density ▶ 8.08

Shows outstanding corrosion resistance to reductive acids, especially to sulfuric acid and outstanding mechanical properties, and is easily processable.

Major Chemical Composition (%)

|      |          |     |     |
|------|----------|-----|-----|
| Ni   | Cr       | Mo  | Cu  |
| 35.0 | 20.0     | 2.5 | 3.5 |
| Fe   | etc      |     |     |
| 37.0 | Nb+Ta1.0 |     |     |

|                                  |   |     |
|----------------------------------|---|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | 63  |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 28  |
|                                  | Elongation (%)                            | 50  |
|                                  | Hardness (HB)                             | 184 |
|                                  |   |     |

## Alloy 201

Nickel 201

**Specification**

ASTM B160 UNS N02201  
ASME SB160 UNS N02201

Density ▶ 8.89

Unalloyed wrought Ni having good mechanical properties, outstanding corrosion resistance, and useful thermal and electrical conductivities. Suitable for use at temperature of 315°C or higher, compared to Alloy 200.

Major Chemical Composition (%)

|      |       |    |    |
|------|-------|----|----|
| Ni   | Cr    | Mo | Cu |
| 99.5 | -     | -  | -  |
| Fe   | etc   |    |    |
| -    | C0.01 |    |    |

|                                  |   |     |     |     |
|----------------------------------|---|-----|-----|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | H W | C W | A n |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 38  | 55  | 40  |
|                                  | Elongation (%)                            | 12  | 45  | 12  |
|                                  | Hardness (HB)                             | 50  | 20  | 50  |
|                                  |   | 90  | 160 | 90  |

## Alloy 400

Monel 400

**Specification**

ASTM B164 UNS N04400  
ASME SB164 UNS N04400

Density ▶ 8.83

Ni-Cu Alloy with good weldability and good workability, and outstanding corrosion resistance in a wide range of marine and chemical environments.

Major Chemical Composition (%)

|      |     |    |      |
|------|-----|----|------|
| Ni   | Cr  | Mo | Cu   |
| 66.5 | -   | -  | 31.5 |
| Fe   | etc |    |      |
| 1.2  | -   |    |      |

|                                  |   |     |           |     |
|----------------------------------|---|-----|-----------|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | H W | C W / D C | A n |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 65  | 70        | 57  |
|                                  | Elongation (%)                            | 50  | 55        | 26  |
|                                  | Hardness (HB)                             | 190 | 110       | 135 |
|                                  |   |     |           |     |

## Alloy 600

Inconel 600

**Specification**

ASTM B166 UNS N06600  
ASME SB166 UNS N06600

Density ▶ 8.42

High-Ni and high Cr content alloy with outstanding oxidation resistance and corrosion resistance at high temperatures up to 1180°C.

Major Chemical Composition (%)

|      |      |    |    |
|------|------|----|----|
| Ni   | Cr   | Mo | Cu |
| 76.0 | 15.5 | -  | -  |
| Fe   | etc  |    |    |
| 8.0  | -    |    |    |

|                                  |   |     |     |     |
|----------------------------------|---|-----|-----|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | H W | C W | A n |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 72  | 90  | 62  |
|                                  | Elongation (%)                            | 44  | 72  | 29  |
|                                  | Hardness (HB)                             | 180 | 235 | 145 |
|                                  |   |     |     |     |

## Alloy 601

Inconel 601

**Specification**

ASTM B166 UNS N06601  
ASME SB166 UNS N06601

Density ▶ 8.11

Has carburization resistance and sulfurization resistance; and shows outstanding properties of oxidation resistance and scale peeling resistance at high temperatures up to 1260°C.

Major Chemical Composition (%)

|      |       |    |    |
|------|-------|----|----|
| Ni   | Cr    | Mo | Cu |
| 60.5 | 23.0  | -  | -  |
| Fe   | etc   |    |    |
| 14.1 | Al1.4 |    |    |

|                                  |   |     |     |
|----------------------------------|---|-----|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | H W | A n |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 72  | 70  |
|                                  | Elongation (%)                            | 30  | 55  |
|                                  | Hardness (HB)                             | 210 | 180 |
|                                  |   |     |     |

## Alloy 625

Inconel 625

**Specification**

ASTM B446 UNS N06625  
ASME SB446 UNS N06625

Density ▶ 8.44

Shows outstanding corrosion resistance, high strength, tenacity, oxidation resistance and fatigue strength at temperatures from extremely low to as high as 980°C.

Major Chemical Composition (%)

|      |          |     |    |
|------|----------|-----|----|
| Ni   | Cr       | Mo  | Cu |
| 61.0 | 21.5     | 9.0 | -  |
| Fe   | etc      |     |    |
| 2.5  | Nb+Ta3.7 |     |    |

|                                  |   |     |     |
|----------------------------------|---|-----|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | H W | A n |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 100 | 95  |
|                                  | Elongation (%)                            | 60  | 55  |
|                                  | Hardness (HB)                             | 210 | 180 |
|                                  |   |     |     |

## Alloy 718

Inconel 718

**Specification**

ASTM B637 UNS N07718  
ASME SB637 UNS N07718  
AMS 5662

Density ▶ 8.19

Is an age-hardening alloy having outstanding strength against temperatures from as low as -250°C to as high as 700 °C, and can be welded at aged condition. Has outstanding oxidation resistance up to 980 °C.

Major Chemical Composition (%)

|      |                |     |    |
|------|----------------|-----|----|
| Ni   | Cr             | Mo  | Cu |
| 52.5 | 19.0           | 3.0 | -  |
| Fe   | etc            |     |    |
| 18.5 | Ti0.9 Nb+Ta5.1 |     |    |

|                                  |   |           |           |
|----------------------------------|---|-----------|-----------|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | H W / A G | S T / A G |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 140       | 137       |
|                                  | Elongation (%)                            | 125       | 120       |
|                                  | Hardness (HB)                             | 16        | 17        |
|                                  |   | 393       | 382       |

## Alloy 800H(T)

Incoloy 800H(T)

**Specification**

ASTM B408 UNS N08811 (N08810)  
ASME SB408 UNS N08811 (N08810)

Density ▶ 7.95

Has oxidation resistance and carburization resistance at high temperatures and outstanding corrosion resistance, and is resistant to internal oxidation. Has higher thermal strength against high temperature of 621°C or higher.

Major Chemical Composition (%)

|      |                 |    |    |
|------|-----------------|----|----|
| Ni   | Cr              | Mo | Cu |
| 32.5 | 21.0            | -  | -  |
| Fe   | etc             |    |    |
| 46.0 | C0.08(Al+Ti1.0) |    |    |

|                                  |   |     |
|----------------------------------|---|-----|
| Typical Mechanical Property (RT) | Tensile Strength (kg/mm <sup>2</sup> )    | S T |
|                                  | 0.2% Yield Strength (kg/mm <sup>2</sup> ) | 57  |
|                                  | Elongation (%)                            | 25  |
|                                  | Hardness (HB)                             | 40  |
|                                  |   | 140 |

An - Annealed  
H.W - Hot Worked  
C.W - Cold Worked  
AG - Aged  
DC - Distortion Correction  
ST - Solution Annealed  
RT - Room Temperature

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